

DATA SHEET

Tetrix XQ 230 puls AC/DC Comfort 3.0 8P

090-005631-00003



- Modular AC/DC TIG inverter welding machine of the latest generation
- Tried-and-tested Comfort 3.0 control with two easy-to-read 7-segment displays for simple and fast selection of the most important parameters
- **Welding procedures and functions**
 - TIG AC/DC, TIG DC and TIG pulse
 - activArc® and spotArc®
 - MMA, MMA pulse, MMA cel, MMA cel pulse
 - To find out more about our high-tech TIG arcs, please click on TIG-Process [all in](#)
- **Your benefits**
 - LED status bar indicates the current operating status with colours
 - Provided ex works ready for water block connection – guarantees ultimate flexibility in industry and trade
 - No additional mains connection required for cooling unit. Module power supply via welding machine
 - Robust housing with impact-resistant plastic cover
 - Temperature- and speed-controlled cooling fan – reduced contamination and less noise emissions as fan only runs when needed
 - Splash-proof in line with IP23
 - Generator-compatible, even with long mains leads
 - High mains voltage tolerance
 - Consumables box in the handle – consumables always safely stored and within reach
 - Optional network connectivity with ewm Xnet software via LAN or WiFi gateway
 - 3.5 m mains lead with 16 A earthed plug

Version	Tetrix XQ 230 puls AC/DC Comfort 3.0 8POL 8P
Setting range for welding current	3 A - 230 A
Setting range for welding current @ 110 V - 120 V	3 A - 170 A
Duty cycle 40 °C	230 A / 40 %
	200 A / 60 %
	170 A / 100 %
Duty cycle @ 110 V - 120 V	170 A / 40 %
	150 A / 60 %
	120 A / 100 %
Open circuit voltage	96 V
Mains voltage (ex works)	1 x 230 V
Mains voltage (possible)	1 x 110 V - 120 V
Mains tolerances (ex works)	-40 % up to +15 %
Mains frequency	50 Hz / 60 Hz
Recommended generator power	7.4 kVA
Recommended generator power @ 110 V - 120 V	4.7 kVA
Efficiency	83 %
Power consumption Pi	31 W
Protection classification	IP23
Test mark	CE UK EAC S
EMC class	A
Dimensions (L x B x H)	550 mm x 257 mm x 415 mm
	21.7 inch x 10 inch x 16.3 inch
Weight	19.2 kg / 42.3 lbs
Standards	IEC 60974-1, -3 and -10 CL.A

Configurations

Item no.	Designation
090-005631-00000	Tetrix XQ 230 puls AC/DC. TIG AC/DC pulse welding machine including all characteristics and functions, modular

092-004014-00000	OW Comfort 3.0 AC/DC. Comfort 3.0 AC/DC control
092-004060-00000	OW 8POL. Welding torch control cable connection: Burndy, 8-pole
092-004284-00000	OW EWM. 3.5 m mains cable including mains plug